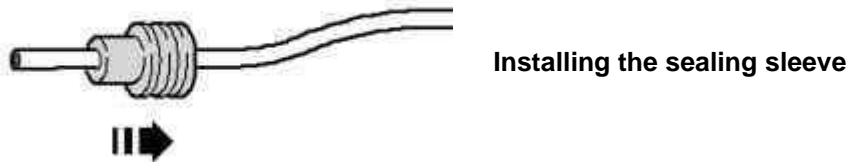


INSTRUCTIONS

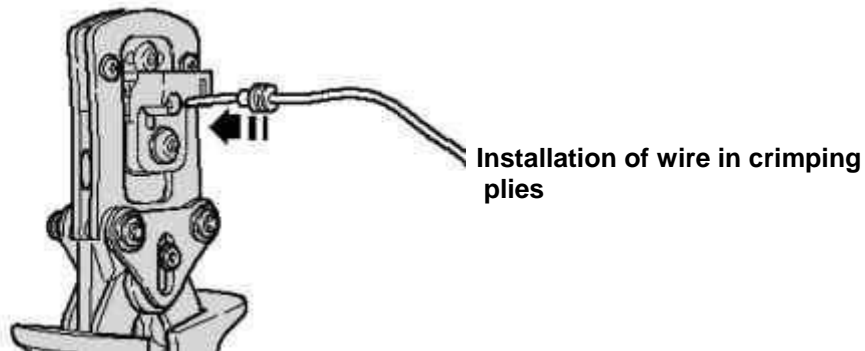
for pressing the tip (PIN) and the sealing sleeve with the wire



Install the sealing sleeve on the wire.

ATTENTION!

1. The sealing sleeve is selected with an internal diameter according to the wire, so that the sleeve is installed with little resistance.
2. The smaller outer diameter of the sealing sleeve has to be on the side of the tip.

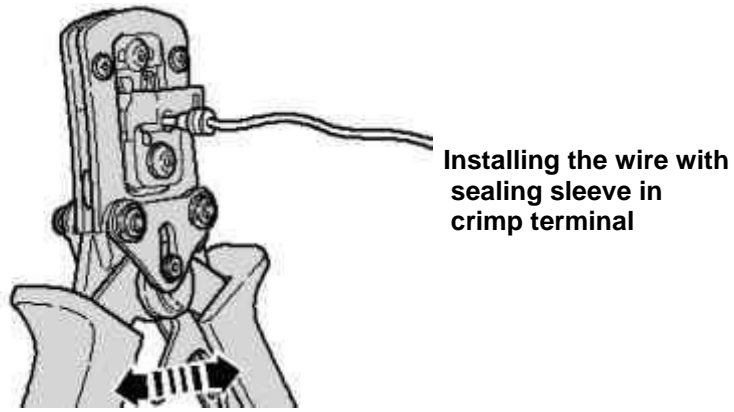


Open the crimping pliers and insert the end of the wire into the hole for stripping of isolation

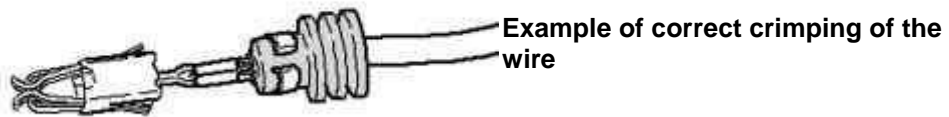
Fully squeeze the pliers.

Re-open the pliers and remove the stripped wire.

Slide the sealing sleeve sleeve to the stripped end so that it ends at the same level as the wire isolation.



Insert the stripped end of the wire with the aligned sealing sleeve in the crimp tip.
Press the tip, wire and sealing sleeve at the same time, fully compressing the crimping pliers.
Re-open the pliers and remove the assembled plug element.



ATTENTION!:

1. Correctly made crimping does not allow the wire and the sealing sleeve to move on the tip.
2. Looking forward, during assembly of the plug, this correctly assembled element, ensures a good tightness of the plug, in general, and fulfillment of compliance with the TUV NORD certification requirements.